

Date: Monday, 05/05/2008 9:56:42 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BALL JOINT ROD END
<b>Job Number</b> : 39029	
<b>Estimate Number</b> : 12440	
<b>P.O. Number</b> :	<b>Part Number</b> : D35183
<b>This Issue</b> : 05/05/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3518 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 37641	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 06/05/2008 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A New Issue 06-11-22 JLM est rev B rev b dwg 07.04.09 EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	2458K14	rod end
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
rod end

2.0	PG	PURCHASING
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**Comment:** Issue P/O: 6289  
Purchase Part Number: 2458K14  
Supplier: Mc Master Carr  
Certificate of conformity is required

C/L 08/05/05

(20)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure certificate of conformity is attached

R 8/5/6

(20)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

U 08/05/06

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

U 08/05/06

(20)

Date: Monday, 05/05/2008 9:56:42 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL JOINT ROD END

Job Number: 39029

Part Number: D35183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/06

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

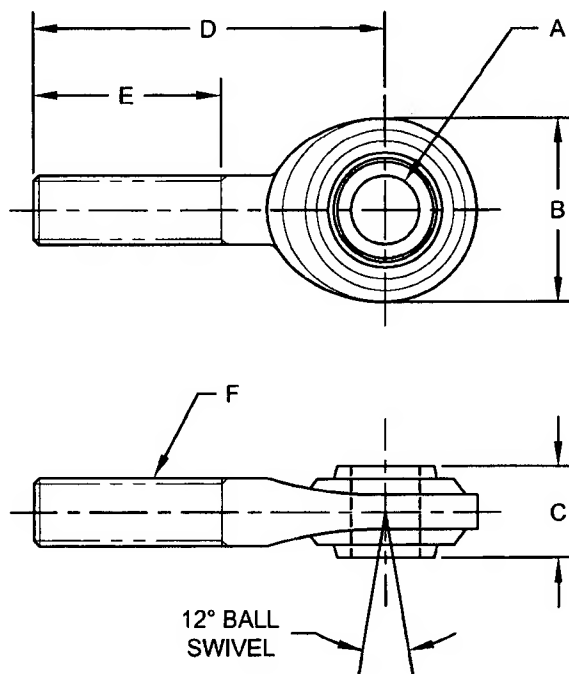


u 08-05-06



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3518	REV. B SHEET 3 OF 3
DATE 06.10.23		TITLE BASKET (A119) STRUT	SCALE 1:1

## SPECIFICATION CONTROL DRAWING



*w/b  
39029*

DART P/N	A	B	C	D	E	F	LOAD*	POSSIBLE SUPPLIER
D3518-3	0.375	1.00	0.50	1.938	1.25	3/8-24 UNF, RH	4012	McMASTER-CARR, P/N 2458K14

\* Indicated load is Static Radial Load Capacity in lbs

### NOTES:

- 1) TYPE: MALE THREADED SHANK CARBON-FIBER-REINFORCED PLASTIC RACE BALL JOINT ROD END
- 2) MATERIAL: ZINC PLATED STEEL HOUSING BALL WITH PTFE LUBRICATED CARBON-FIBER-REINFORCED PLASTIC RACE.
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.11.17 *[Signature]*

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Purchase Order  
PO00006289

Page 1 of 1

200 Aurora Industrial Pkwy  
Aurora, OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

Order Placed By  
**Chantal**

05/05/2008

McMaster-Carr Number  
**1474858-01**

Line	Description	Ordered	Shipped
1	<b>2458K14</b> Carbon-Fiber Race Ball Joint Rod End, 3/8"-24 Right-Hand Male Shank, 4012 Pound Load Capacity	<b>20</b> <b>Each</b>	<b>20</b>

INST 5  
3 - 297 - 07 30 - 83 K141 20 EA 1

Dart Aerospace Ltd

**EXP**  
**NAFTA**

Cycle

**22**



3 lbs  
1 line

FW1BSP54  
05/05/2008  
09:18/09:27  
974



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